



The ST912x toggle-lever presses boast 360° adjustable hand levers, height adjustability, large ram strokes, work tables with T-slots for tool fixing, clearance boreholes in the middle of the tables and a compact and stable design, while taking up little space.

### Note

via a change of the bearing bolt, ST9124, ST9126 convertible to 12 kN or 16 kN at max. stroke 25 mm

	ST9120	ST9122	ST9124	ST9126
A	202	227	310	420
B	140	140	140	160
C	320	344	415	590
D	150	180	200	300
D1	12	15	20	30
E	90	90	120	160
F	60	60	92	130
G	40	50	75	100
H				100
J	25	30	40	80
K	25	30	40	60
L	58	80	90	120
M	90	130	140	160
N	112	115	140	160
O	85	95	120	130
P	74	110	120	144
R	143	166	188	264
S	380	480	508	710
T	28	48	48	65
U	25	21	21	29
W	26	35	35	48
Y	480-600	595-715	655-820	930-1150
Z	50	52	70	125
Ø Q	7	9	9	9
Ø Truing-up trunnion bore in the ram (V)	10H7	10H7	10H7	15H7
mounting surface	150 x 100	190 x 110	200 x 165	300 x 230
mounting surface at the ram	27 x 30	33 x 48	33 x 48	48 x 65
overhang E	90	90	120	160
compressive force - kN	2.5	5	8 + 12	8 + 16
weight - kg	12	20	32	79
base space	150 x 200	180 x 240	180 x 310	300 x 420
height	400	420	500	710
width of groove (I)	M8 x 10	M8 x 10	M8 x 10	M8 x 10
space requirement incl. hand lever	150 x 600	180 x 665	180 x 819	300 x 1150

	ST9120	ST9122	ST9124	ST9126
ram stroke (X1)	0-42	0-40	0-45	0-58
distance between tabel and ram	33-195	25-195	30-243	42-325
pitch range (X)	75-190	70-195	75-240	100-320
centre borehole in the tabel (J)	25	30	40	80